
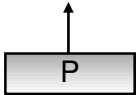
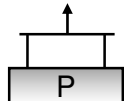

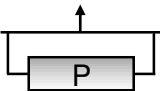
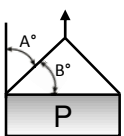
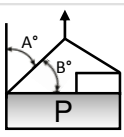
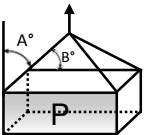
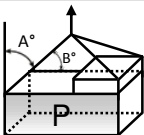


Modèle Configuration	Nombre de brins	Angle	 Modèle 18-15					
			1,5t	2,5t	4t	6,7t	10t	16t
CMU			1,5t	2,5t	4t	6,7t	10t	16t
Epaisseur de la soudure			HV 5 + a3	HV 7 + a3	HV 8 + a3	HV 12 + a4	HV 16 + a4	HV 25 + a6
	1	0°	1,5	2,5	4	6,7	10	16
	2	0°	3	5	8	13,4	20	32
	1	90°	1,5	2,5	4	6,7	10	16
	2	90°	3	5	8	13,4	20	32
	2	A 0°-45°	2,1	3,5	5,6	9,5	14	22,4
		A 45°-60°	1,5	2,5	4	6,7	10	16
	2	Asymétrique	1,5	2,5	4	6,7	10	16
	3-4	A 0°-45°	3,15	5,25	8,4	14	21	33,6
		A 45°-60°	2,25	3,75	6	10	15	24
	3-4	Asymétrique	1,5	2,5	4	6,7	10	16

A° maximum : 60° / B° minimum : 30°.
Charge maximale exprimée en Tonne.

EMILE MAURIN

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